UNIVERSAL

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UNIVERSAL ... AS THE NAME SAYS

With its broad spectrum of basic types and variants, the Universal range of patch fittings enables the realisation in toughened glass of almost any conceivable design. Toughened glass assemblies can be provided with fixed parts in widely differing arrangements – with corner fittings or fin fittings at different angles, and with double or single-action doors in single-leaf or double-leaf designs.

Easy glass preparation, secure fixing

DORMA-Glas has an intimate knowledge of the special properties of glass as a building material. This has led to the design of fittings requiring only minimal glass preparation – a quick and easy cut-out with additional holes. Carefully considered and positive measures have been taken to create the maximum clamping surface with optimum clamping efficiency.

Suitable for common glass thicknesses

Universal fittings are supplied as standard with gasket to suit 10 mm glass (TSG). For 8 mm and 12 mm glass, correspondingly thicker and thinner gasket is available. Some patches are even designed to fit directely with different glass thicknesses.

Variable pivot point

The inserts for corner and overpanel patches in the Universal program have been designed and manufactured to give two options in the pivot point distance from the sidepanel or frame. It can be either 55 mm or 65 mm. At 65 mm pivot point and the use of a special round profile (page 19) doors can be built with a constant air gap of only 4 mm.

For information regarding patch fittings Universal with 15 mm pivot point for pinch free doors see page 24 and following pages.

Reliability built in

Quality materials and thorough workmanship mean that Universal fittings have the features necessary to meet the most demanding of specifications. The fittings are designed to cope with large and heavy doors up to a maximum weight of 130 kgs*: for instance, a door blade 3000 mm high by 1300 mm* wide, using 12 mm glass is quite possible. For heavier and wider doors up to a maximum of 150 kgs and max. 1400 mm and for high frequented doors, rails with reinforced straps are available.

Matching range of locks

The Universal range includes every type of accessory, and of course, a variety of locks and strike boxes in a matching design concept, giving the designer plenty of choice from the options available.

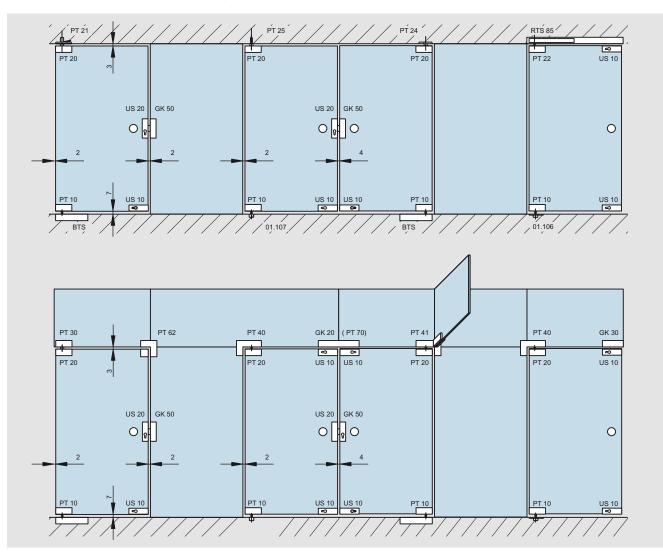
Short delivery times

All the common patterns and types are available ex-stock (factory). Specials will be prepared promptly.



TYPE SELECTION

Toughened glass assemblies with fittings (55/65 mm pivot point) and locks. All standard assembly types see page 5.



BTS = Floor spring

- GK = Strike box
- PT = Centre hung door fittings
- RTS = Transom closer
- US = Lock

Maximum door weight and width for Universal fittings max. door weight: 130 kg* max. door width: 1300 mm* For doors with higher frequency and in public areas we would advice to use a door rail for doors above 110 kg and door width larger than 1100 mm. For door weights up to 150 kg and widths up to 1400 mm door rails should be used.

Torque for fixing screws

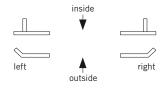
Screws M 6: 10 Nm (4 mm)* Screws M 6: 15 Nm (5 mm)* Screws M 8: 20 Nm (5 mm)* *Allan key size

Please note: If angle fittings or fin fittings are used:

"Left" or "Right" have to be determined in any case by view from outside and above.

* For door heights up to 2500 mm

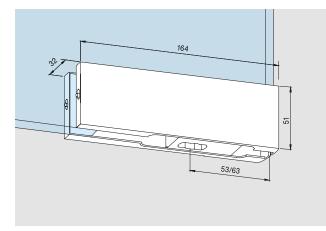
- For doors with a height of more than 2,500 mm we have to keep additional conditions/limits:
- Glass thickness >/= 10 mm
- + Usage of a handle bar with 3 connection points in minimum and a minimum height of 2/3 door height
- * Use of door closers:
- Doors >/= 100 Kg must be used with door closers type EN4 (with or without out back check) or a higher type (e.g. EN5) without back check

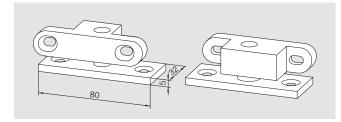


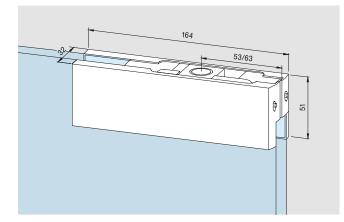
PATCH FITTINGS

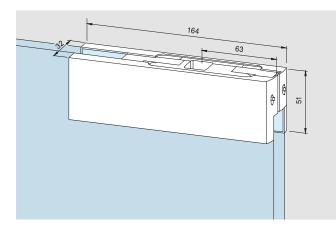
Shown with 10 mm glass. When used with 8 and 12 mm glass the measurements change accordingly.

Accessories for additional versions with 8 or 10 mm glas see page 132.

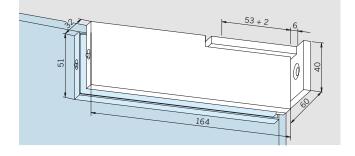


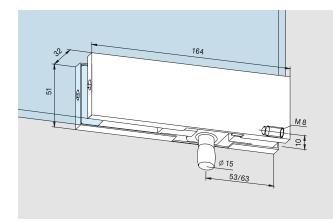


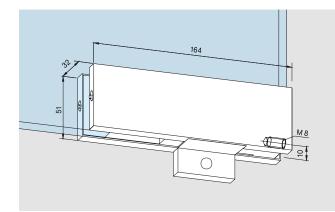


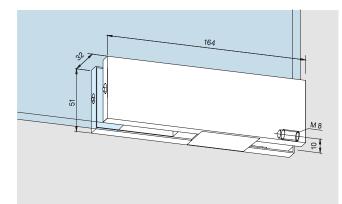


PT 10 bottom patch with insert for DORMA floor spring spindle, or round pivot 14 mm Ø	Art. No. 03.100	
Not illustrated: For 12 mm glass thickness, only in satin stainless steel	Art. No. 03.860	
For 15 and 19 mm glass	Art. No. 03.280	
thicknesses. Please specify with order.	Weight in kg: aluminium brass stainless steel	0.564 0.680 0.662
Floor pivot bearing	Art. No. 01.137	
for damp environments, with insert for PT 10, without floor recess, max. door weight 80 kg	Weight in kg:	0.195
PT 20 top patch with plastic socket for top pivot 15 mm Ø	Art. No. 03.110	
Not illustrated: For 12 mm glass thickness,	Art. No. 03.861	
only in satin stainless steel	A I N 00 001	
For 15 and 19 mm glass thicknesses. Please specify with	Art. No. 03.281	
order.	Weight in kg: aluminium	0.477
	brass	0.593
	stainless steel	0.575
PT 22 top patch with insert for DORMA RTS transom closer	Art. No. 03.112	
Not illustrated: For 12 mm glass thickness,	Art. No. 03.862	
only in satin stainless steel	Weight in kg	
	Weight in kg: aluminium brass stainless steel	0.578 0.695 0.677









PT 29 top patch Art. No. 03.114 with pivot fixing plate, to countersink into ceiling Weight in (pivot point = 55 mm) aluminiu max. door width: 1000 mm brass max. door weight: 70 kg Art. No. 03.120 PT 30 overpanel patch with pivot 15 mm Ø, with M 8 tapped hole at the side Not illustrated: Art. No. 03.863 For 12 mm glass thickness, only in satin stainless steel Art. No. 03.282 For 15 and 19 mm glass thickness. Please specify with order. Weight in kg: aluminium brass stainless steel PT 30 overpanel patch with stop insert Not illustrated: For 12 mm glass thickness, Art. No. 03.873 only in satin stainless steel

For 15 and 19 mm glass thickness. Please specify with order.

PT 30 overpanel patch with blank insert Not illustrated: for 15 and 19 mm glass

thickness. Please specify with order.

ı kg:	
m	0.544
	0.692

0.528 0.654 0.636

Art. No. 03.420

Art. No. 03.482

Weight in kg: aluminium 0.528 brass 0.654 stainless steel 0.580

Art. No. 03.421

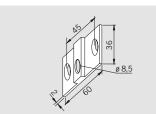
Art. No. 03.484

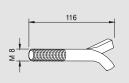
stainless steel

Weight in kg: aluminium 0.519 0.645 brass

> DORMA 11

0.571





Fixing plate for overpanel patch PT 30

Art. No. 03.128

Weight in kg:aluminium0.016brass0.038Stainless steel not available,satin chrome on brass supplied.

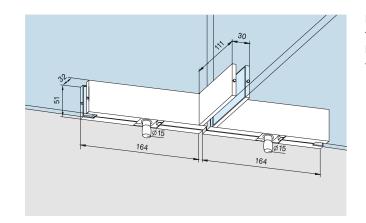
Wall anchor with thread M 8 for overpanel patch PT 30 Art. No. 01.133

Weight in kg: 0.040

Threaded rod M 8 with plug for overpanel patch PT 30

Art. No. 01.134

Weight in kg: 0.032



PT 51 patch for overpanel with fin fitting inside for back to back doors with two pivots 15 mm Ø

Art. No. 03.160

Weight in kg:	
aluminium	1.299
stainless steel	1.576

PT 40 patch for overpanel and sidelight with pivot 15 mm Ø

Not illustrated: For 15 and 19 mm glass thickness. Please specify with order.

Art. No. 03.283

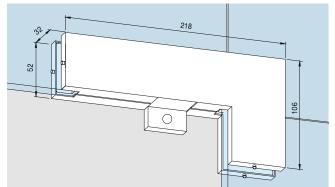
Art. No. 03.140

Weight in kg:	
aluminium	0.755
brass	0.958
stainless steel	0.937

0.746

0.949

0.928



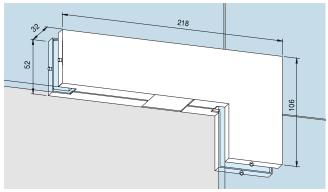
PT 40 patch for overpanel and sidelight	Art. No. 03.440	
with stop insert	Weight in kg: aluminium brass stainless steel	0.755 0.958 0.937
Not illustrated: For 15 and 19 mm glass thickness. Please specify with order.	Art. No. 03.483	
PT 40 patch for overpanel and	Art. No. 03.441	

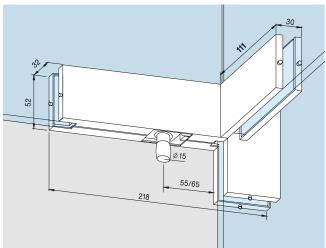
Weight in kg: aluminium

brass stainless steel

sidelight

with blank insert





	Not illustrated: For 15 and 19 mm glass thickness. Please specify with order.	Art. No. 03.485
,	PT 41 patch for overpanels and sidelight with fin fitting inside, with pivot 15 mm Ø	Art. No. *03.162 / 03.163
/	Not illustrated: PT 41 patch for overpanels and sidelight with stop insert	Art. No. *03.262 / 03.263
	Not illustrated: PT 41 patch for overpanels and sidelight with blank insert	Art. No. *03.264 / 03.265
		Weight in kg: aluminium 0.952

stainless steel

PT 41 patch for overpanels and

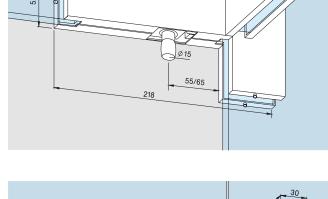
sidelight with fin fitting on both sides, with pivot 15 mm Ø

Art. No. 03.161

Weight in kg:	
aluminium	1.149
stainless steel	1.457

1.197

* Left hand fin (illustration shows left hand) / right hand fin. Left or right hand are determined by view from outside.

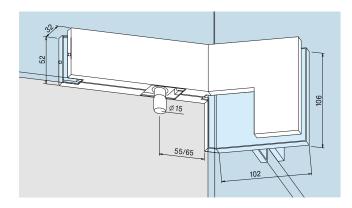


Ø15

218

/65

22



PT 41 patch for overpanel and sidelight, with fin fitting inside,

with pivot 15 mm Ø angle $135^{\circ} - 179^{\circ}$

Glass preparation on request, please send your drawing.

PT 42 overpanel patch for

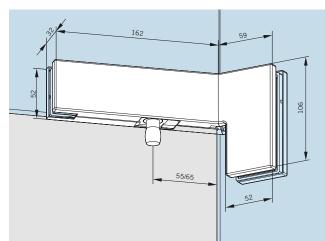
with angled connector inside, pivot 15 mm, angle 90°

single action doors

Art. No. *03.168 / 03.169

Weight in kg:	
aluminium	1.200
stainless steel	1.522

Art. No. *03.164 / 03.165



PT 42 overpanel patch for double or single action doors with angled connector inside, pivot 15 mm, angle 135°

angle 105°-134° / 136°-179°

(glass preparation on request)

Not illustrated:

Art. No. *03.464 / 03.465

Art. No. *03.166 / 03.167

0.882
1.059

PT 60/61 connector for overpanel and sidelight, for double or single action doors with one stop insert and two blank inserts, also suitable for 12 mm glass thickness.

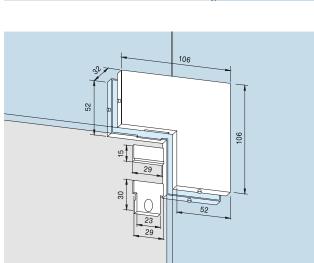
Not illustrated: For 15 and 19 mm glass thicknesses. Please specify with order.

Art. No. 03.452

Art. No. 03.150

Weight in kg: aluminium 0.343 brass 0.461 stainless steel 0.436

* Left hand fin (illustration shows left hand) / right hand fin. Left or right hand are determined by view from outside.



0.448

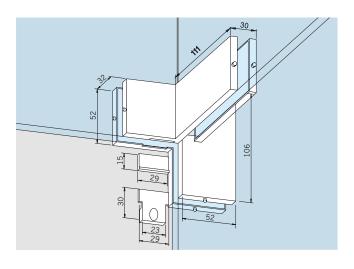
0.600

Art. No. *03.158 / 03.157

Weight in kg:

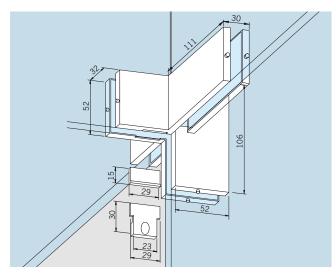
stainless steel

aluminium



PT 60/61 connector for overpanel and sidelight, for double or single action doors, with fin fitting inside, with one stop insert and two blank inserts

Also suitable for 12 mm glass thickness.



PT 60/61 connector for overpanel and sidelight, for double or single action doors, with fin fitting on both sides, with one stop insert and two blank inserts

Also suitable for 12 mm glass thickness.

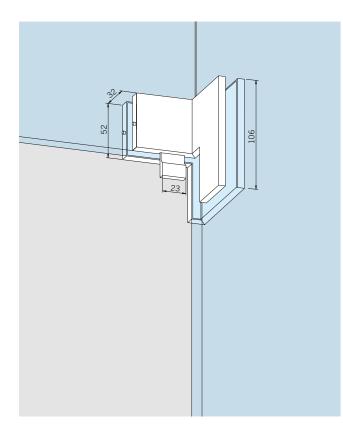
Art. No. 03.159

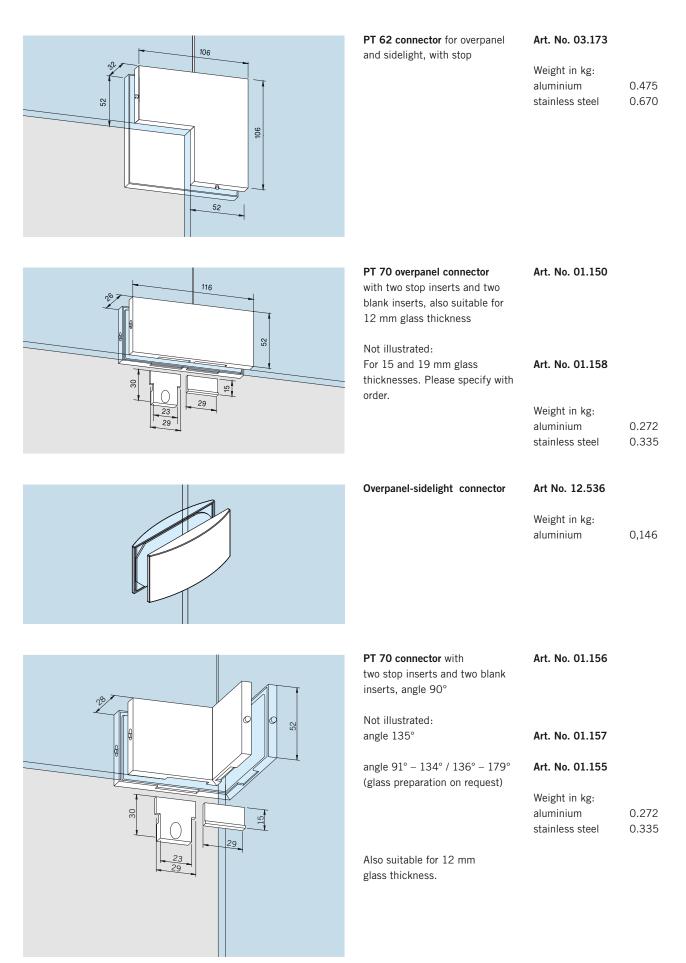
Weight in kg:	
aluminium	0.645
stainless steel	0.860

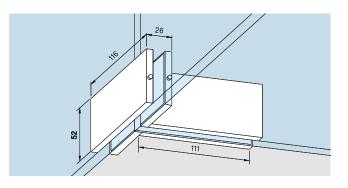
PT 60/61 connector for overpanel and sidelight for	Art. No. *03.454 /	03.455
single action doors, with stop	Weight in kg:	
inside, angle 90°	aluminium	0.251
	stainless steel	0.344
Not illustrated: PT 60/61 for double or single action doors, with one stop insert and two blank inserts, angle 135°	Art. No. *03.450 / (03.451
angle 105°–134° / 136°–179° (specify angle with order)	Art. No. *03.156 / (03.155
(Weight in kg:	
	aluminium	0.343
	stainless steel	0.435
Also suitable for 12 mm		
glass thickness.		

Glass preparation on request.

* Left hand fin (illustration shows left hand) / right hand fin. Left or right hand are determined by view from outside.







PT 71 overpanel connector
with fin fitting

Art. No. 01.161

Art. No. 03.170

Weight in kg:	
aluminium	0.458
stainless steel	0.608

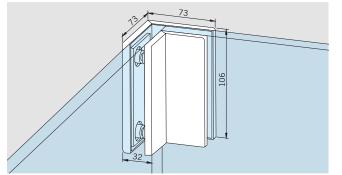
Not illustrated:		
For 15 and 19 mm glass	Art. No. 03.472	
thicknesses. Please specifiy		
with order.		
	Weight in kg:	
	aluminium	0.555
	stainless steel	0.780

 PT 81 connector with fin fitting

PT 80 connector

Art. No. 03.175

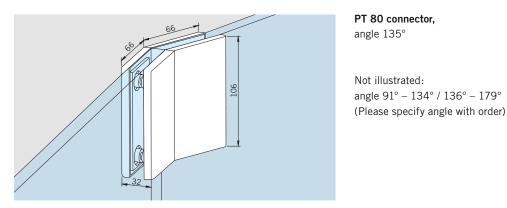
Weight in kg:	
aluminium	0.784
stainless steel	1.065



PT 80 connector angle 90°

Art. No. 03.171

Weight in kg:	
aluminium	0.467
stainless steel	0.540



73

52

PT 80 connector, angle 135°

angle $91^{\circ} - 134^{\circ} / 136^{\circ} - 179^{\circ}$

Art. No. 03.178

Art. No. 03.172

Weight in kg: aluminium 0.472 stainless steel 0.541

PT 80 connector, shortened, angle 90°

Not illustrated:

Art. No. 03.470

angle 91° – 134° / 136° – 179° Art. No. 03.179 (Please specify angle with order) Weight in kg: aluminium stainless steel

Three way box corner connector, angle 90°

Art. No. 03.198

Weight in kg:	
aluminium	0.099
stainless steel	0.131

0.236

0.270

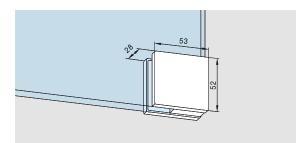
0.120 0.160 0.155

0.120 0.160 0.155

2 80

30

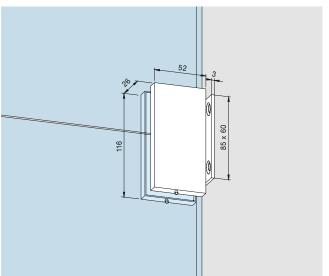
53



PT 90 screw on fitting	Art. No. 07.021
	Weight in kg: aluminium brass stainless steel
for 13.5–19 mm glass thicknesses	Art. No. 07.210
PT 91 corner fitting	Art. No. 07.023
	Weight in kg: aluminium brass stainless steel

for 13.5-19 mm glass thicknesses Art. No. 07.211

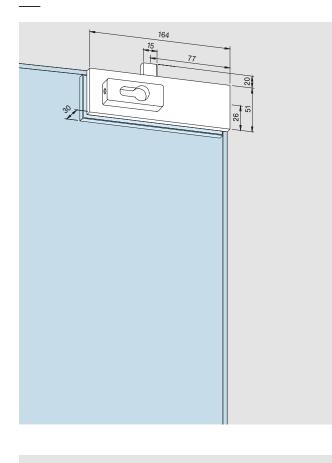


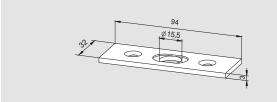


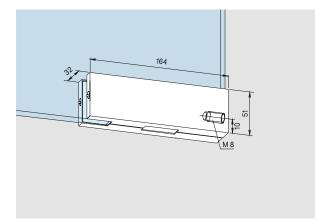
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Side connector with fixing plate Also suitable for 12 mm glass thickness.	Art. No. 01.153 Weight in kg: aluminium stainless steel	0.313 0.376
Not illustrated: Gasket for 8 mm glass thickness for 12 mm glass thickness Please indicate glass thickness	Art. No. 01.900 Art. No. 01.901	
 and Art. No. of fitting. Aluminium round profile for pinch free doors with 65 mm pivot point, consisting of 2 halves, prepared for Universal fittings or door rails (76.5 mm or 100 mm). Please indicate: Panel height (max. 2500 mm, higher dimension on request) Required preparation of the profile for top and bottom fit- tings 	Art. No. 03.380	
Aluminium round profile, as above, stock length 6000 mm (unprepared)	Art. No. 03.381	
Aluminium round profile, as above, stock length 3000 mm (unprepared)	Art. No. 03.382	
Aluminium round profile, as above, stock length 2800 mm (unprepared)	Art. No. 03.383 Weight in kg/m: Aluminium	4.744

LOCKS, COMPLETE FOR 10 MM GLASS THICKNESS







US 10 corner lock,

prepared for Europrofile cylinder, single throw, bolt projection 20 mm, with security rosettes on both sides, 14 mm thick.

For 10 mm glass thickness

Not illustrated: For 12 mm glass thickness, only in satin stainless steel

For 15 and 19 mm glass thickness. Please specify with order.

Prepared for KABA

For half profile cylinder

Lock keeper plate, stainless steel, two parts, adjustable $\pm 5 \text{ mm}$

Alternative (not illustrated): Floor sockets (see accessories page 135)

GK 30 single overpanel strike

box with threaded hole at side, to suit US 10 corner lock

Not illustrated: For 12 mm glass thickness, only in satin stainless steel

Not illustrated: GK 30 with stop

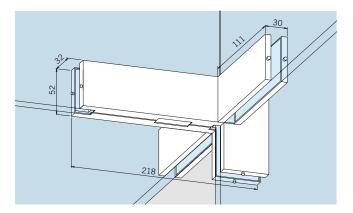
Fixing material see accessories page 138.

Lock insert: - high corrosion resistance according to EN 1670, class 4 - with regard to type-test according to DIN 18251, class 3** Art. No. 03.206 Art. No. 03.867 Art. No. 03.285 Art. No. 03.340 Art. No. 03.288 Left hand top/ right hand bottom Art. No. 03.287 Left hand bottom/right hand top Weight in kg: aluminium 0.942 brass 1.061 stainless steel 1.053 Art. No. 05.190 Weight in kg: 0.048 Art. No. 05.192, 05.193, 05.194 Art. No. 03.230 Art. No. 03.870 Weight in kg: aluminium 0.418 brass 0.555 stainless steel 0.536 Art. No. *03.234/03.235 Weight in kg: aluminium 0.463 0.597 stainless steel

* Left or right hand are determined by view from outside.

** Extract from DIN 18251, class 3: Type-test with 50,000 locking bolt operating cycles. Furthermore the lock was tested successfully by a neutral testing institute with 100,000 locking bolt operating cycles.

	GK 20 double overpanel strike box to suit US 10 corner lock, consisting of two GK 30 with threaded connecting bolt Not illustrated:	Art. No. 03.245	
	For 12 mm glass thickness,	Art. No. 03.871	
	only in satin stainless steel	Weight in kg:	
32		aluminium brass	0.844 1.096
		stainless steel	0.948
	Not illustrated: GK 20 with stop	Art. No. 03.247	
	GK 20 WITH Stop	Weight in kg:	
		aluminium	1.490
	Not illustrated:	brass	4.465
	For 12 mm glass thickness,	Art. No. 03.872	
	only in satin stainless steel	Weight in kg:	
		aluminium brass	0.709
		stainless steel	1.035 1.010
218	GK 40 corner overpanel strike box to suit US 10 corner lock	Art. No. 03.250	
	Not illustrated:		
	GK 40 with stop	Art. No. *03.254 / Weight in kg:	03.255
32		aluminium	0.754
		brass	1.035
		stainless steel	1.010
30	GK 41 strike box	Art. No. *03.194 /	03.193
×/1/	to suit US 10 corner lock, with fin fitting	Weight in kg:	
32	ini nung	aluminium	0.906
		stainless steel	1.270

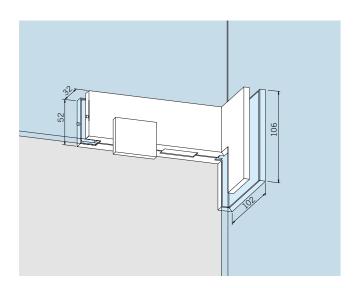


GK 41 strike box with fin fitting on both sides

Art. No. 03.195

Weight in kg:	
aluminium	1.103
stainless steel	1.411

 \star Order of Art. No.: left hand fin / right hand fin – determined by view from outside. (Illustration shows left hand)



GK 42 strike box, to suit US 10 corner lock, angle 90°, with stop inside

Not illustrated: angle 135°, without stop Art. No. *03.274/03.275

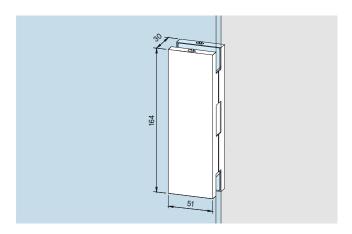
Art. No. *03.276/03.277

Weight in kg:	
aluminium	0.910
stainless steel	1.247

US 20 centre lock, Lock insert: prepared for Europrofile - high corrosion resistance cylinder, single throw, bolt proaccording to EN 1670, class 4 - with regard to type-test jection 20 mm, with security rosettes 14 mm thick. according to DIN 18251, class 3** For 10 mm glass thickness Art. No. 03.215 For 12 mm glass thickness, Art. No. 03.868 only in satin stainless steel Not illustrated: prepared for KABA Art. No. 03.345 Prepared for half profile cylinder Art. No. *03.290 / 03.289 Weight in kg: aluminium 0.942 1.061 brass 1.053 stainless steel

* Order of Art.No.: left hand fin / right hand fin – determined by view from outside.

** Extract from DIN 18251, class 3: Type-test with 50,000 locking bolt operating cycles. Furthermore the lock was tested successfully by a neutral testing institute with 100,000 locking bolt operating cycles.



GK 50 strike box

to suit US 20 centre lock

For 10 mm glass thickness Art. No.	03.224
------------------------------------	--------

For 12 mm glass thickness, only in satin stainless steel

Art. No. 03.869	
Weight in kg:	
aluminium	0.602
brass	0.730
stainless steel	0.727

UNIVERSAL PINCH FREE

Completely pinch free double swing doors

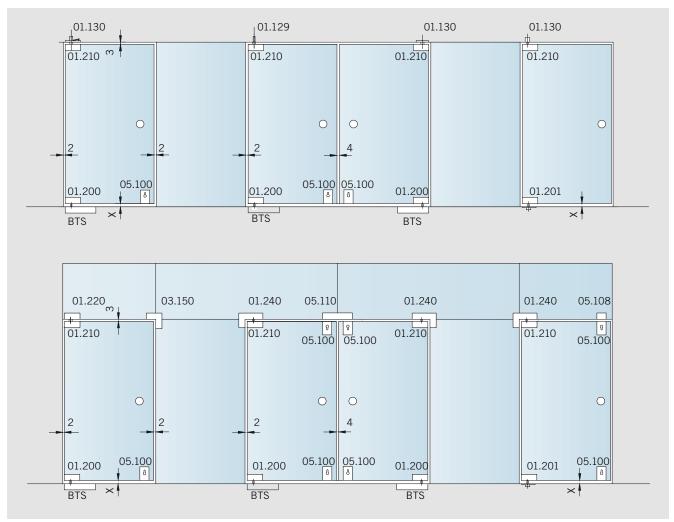
Universal pinch free patch fittings with their 15 mm pivot point help to resolve this problem by means of the closeness of the pivot point to the frame. In order to eliminate finger traps completely, the special radiused edging strip should be used.

Suitable for 10 mm and 8 mm glass thicknesses

DORMA Universal pinch free corner patches are supplied as standard with gasket to suit 10 mm glass. For 8 mm glass, correspondingly thicker gasket is available.

TYPE SELECTION

Toughened glass assemblies with patches for pinch free centre hung doors. All standard assembly types see page 5.



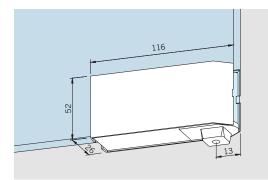
BTS = Floor spring

X = 10 mm with Art. No. 01.200 X = see page 41 for

Art. No. 01.201

Maximum door weight and width for patch fittings max. door weight: 80 kg max. door width: 1100 mm For door weights up to 150 kg and widths up to 1400 mm, door rails should be used.

Torque for fixing screws Screws M 6: 10 Nm (4 mm)* Screws M 6: 15 Nm (5 mm)* Screws M 8: 20 Nm (5 mm)* *Allan key size Pinch free patch fittings with 15 mm pivot point, complete, for 10 mm glass thickness Accessories see page 137.



52

116

92

Bottom patch

complete with spindle insert for DORMA BTS floor spring

Art. No. 01.200

Weight in kg:	
aluminium	0.473
stainless steel	0.535

Bottom patch

complete with pivot insert andpivot bearing, with cover plate,Weighheight adjustable by 5 mm;aluminfloor clearance see page 41stainle

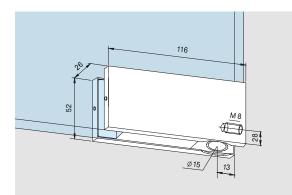
Art. No. 01.201

Weight in kg:	
aluminium	0.560
stainless steel	0.622

Top patch fitting with pivot pin 15 mm Ø

Art. No. 01.210

Weight in kg:	
aluminium	0.453
stainless steel	0.526

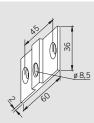


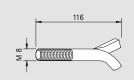
Overpanel patch

with 15 mm \emptyset pivot pin and threaded hole at side

Art. No. 01.220

Weight in kg:aluminium0.262stainless steel0.335





		28	
≥	 ۲		

Threaded rod	
M 8 with plug for overpanel	
patch	

Fixing plate

Wall anchor

patch

for overpanel patch EP

Stainless steel not available, satin chrome on brass supplied.

with thread M 8 for overpanel

Art. No. 01.133

Weight in kg:

Art. No. 01.127

0.019

0.045

0.040

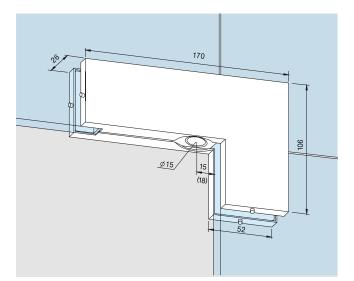
Weight in kg:

aluminium brass

Art. No. 01.134

Art. No. 01.240

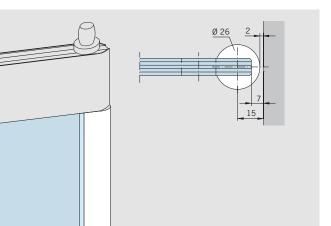
Weight in kg: 0.032



Patch for overpanel and sidelight with plastic socket for 15 mm Ø pivot pin, pivot point 15 mm in combination with patch fittings

Not illustrated: pivot point 18 mm Art. No. 01.245 in combination with door rails Weight in kg:

weight in kg.	
aluminium	0.542
stainless steel	0.547

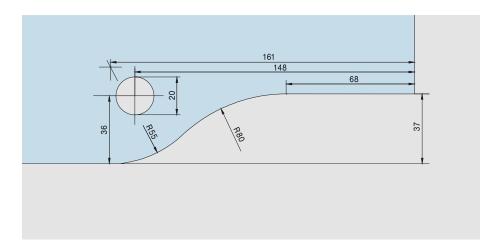


Radiused edging strip*

for pinch free doors, (strip is clamped onto free glass edge),		
acrylic. Length: up to 4500 mm (please specify height)	Art. No. 01.231	
Length: 2250 mm	Art. No. 01.230	
	Weight in kg/m:	0.408

* Important information: If radiused edging strip is used, special glass preparation is necessary (see page 39).

GLASS PREPARATION FITTINGS



161

A80

20

P55

36

148

68

PT 10, PT 20, PT 22, PT 29, PT 30

Top and bottom patches, overpanel patch Art. No. 03.100, 03.110, 03.114, 03.120, 03.212, 03.280, 03. 281, 03.282, 03.420, 03.421

Scale 1:2

PT 40

36

37

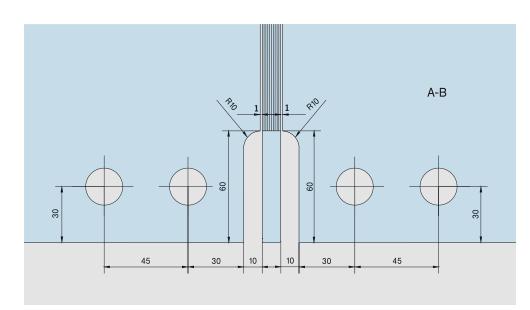
20

36

73

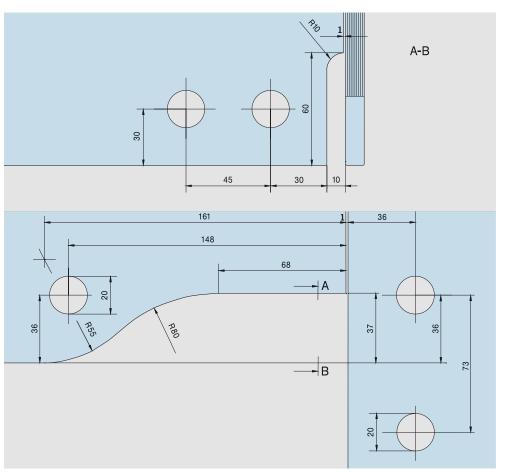
Patch for overpanel and sidelight Art. No. 03.140, 03.283, 03.440, 03.441

Scale 1:2



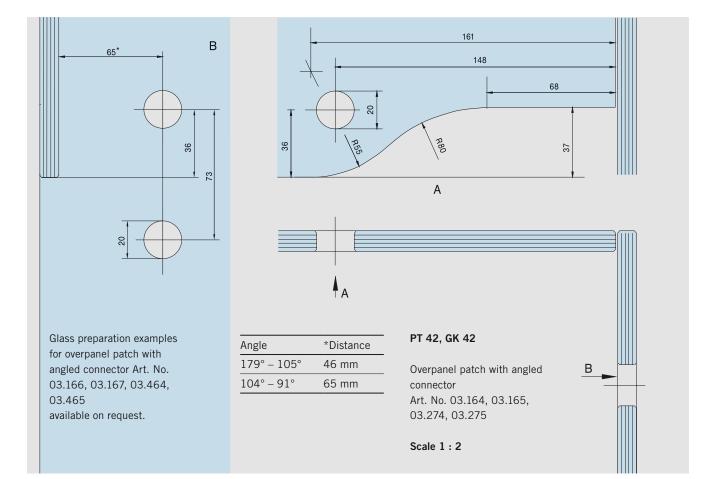
PT 41, GK 41

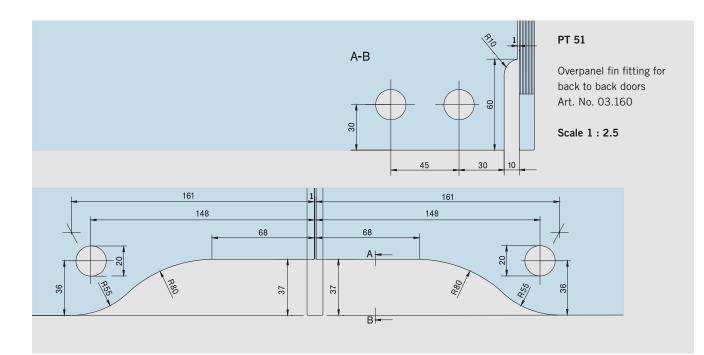
Patch for overpanel and sidelight with fin fitting on both sides Art. No. 03.161, 03.195

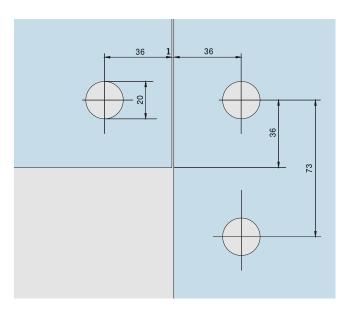


PT 41, GK 41

Patch for overpanel and sidelight with fin fitting inside Art. No. 03.162, 03.163, 03.193, 03.194







PT 60/61, PT 62

Connectors for overpanels and sidelights Art. No. 03.150 and connector with stop Art. No. 03.173

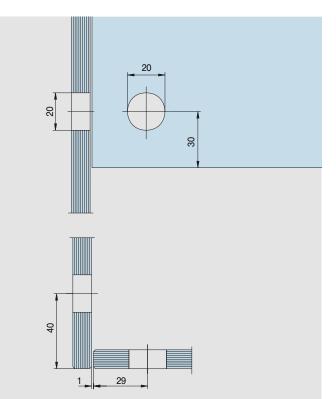
Scale 1 : 2

Art. No. 03.157, 03.158 Glass preparation for fin fitting see PT 81

Art. No. 03.159, 03.452 Glass preparation for fin fitting both sides see PT 81

PT 70

Overpanel connector Art. No. 01.150, 01.158

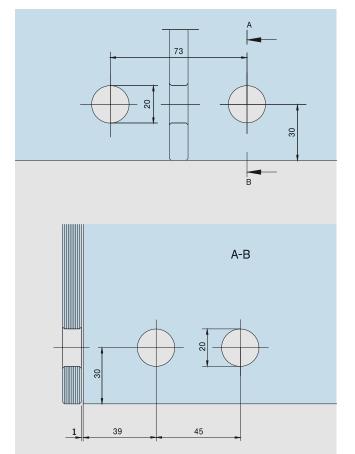


PT 70

Connectors for overpanels and sidelights, 90° Art. No. 01.156

Glass preparation examples for angles between $91^{\circ} - 179^{\circ}$ available on request.

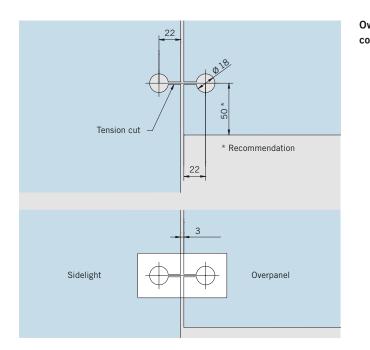


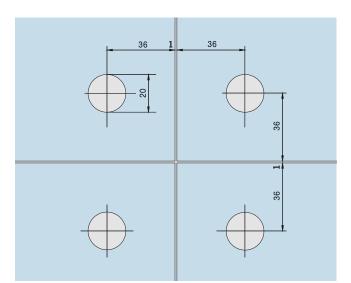


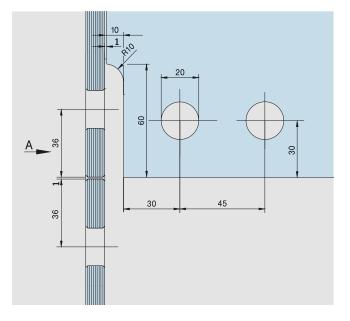
PT 71

Overpanel connector with fin fitting Art. No. 01.161









Overpanel-sidelight connector

Art. No. 12.536

Weight in kg: aluminium 0,146

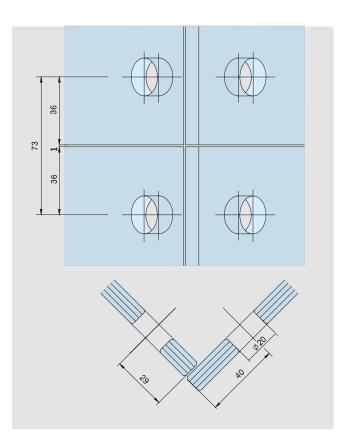
PT 80

Connector Art. No. 03.170, 03.472

Scale 1 : 2

PT 81

Connector with fin fitting Art. No. 03.175

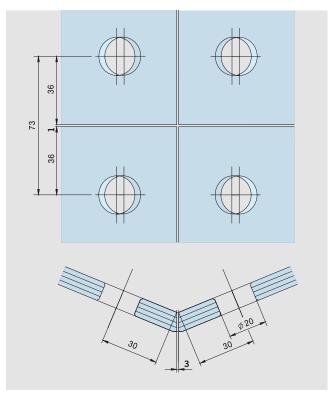


PT 80

Angled connector, 90° Art. No. 03.171

Glass preparation examples for angles between $91^{\circ} - 134^{\circ} / 136^{\circ} - 179^{\circ}$ available on request.

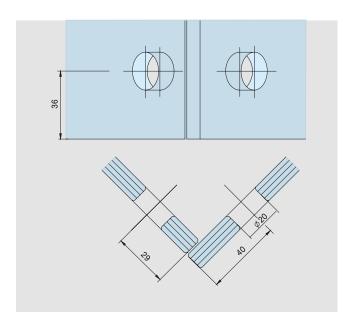
Scale 1 : 2



PT 80

Angled connector, 135° Art. No. 03.172

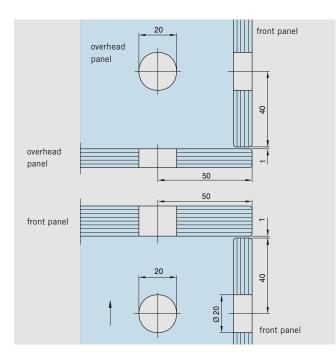
Glass preparation examples for angles between $91^{\circ} - 134^{\circ} / 136^{\circ} - 179^{\circ}$ available on request.



PT 80 shortened

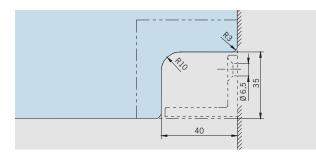
Angled connector, 90° shortened Art. No. 03.470

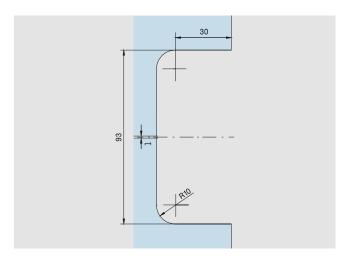
Glass preparation examples for angles between $91^{\circ} - 134^{\circ} / 136^{\circ} - 179^{\circ}$ available on request.



6 30 24 P.IO Ø 6,5 14 ł







Three way box corner connector

angle 90° Art. No. 03.198

Scale 1 : 2

PT 90

Screw on fitting Art. No. 07.021

Scale 1:2

PT 91

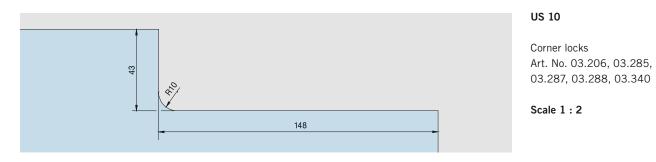
Corner fitting Art. No. 07.023

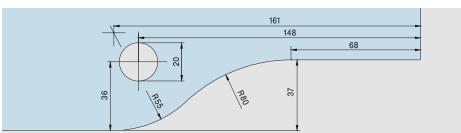
Scale 1 : 2

Side connector

with fixing plate Art. No. 01.153

GLASS PREPARATION LOCKS

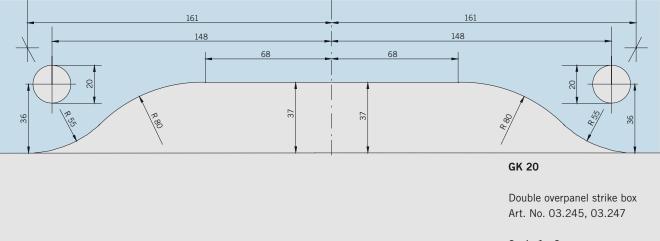




GK 30 (PT 30)

Single overpanel strike box Art. No. 03.230, 03.234, 03.235

Scale 1 : 2

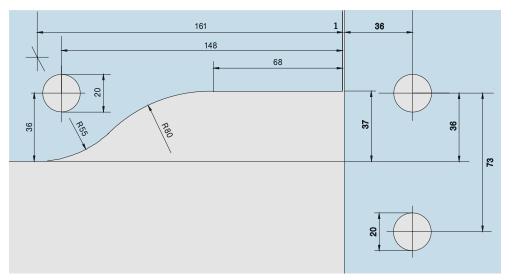


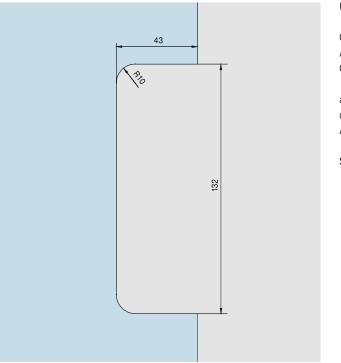


GK 40 (PT 40)

Corner overpanel strike box Art. No. 03.250, 03.254, 03.255





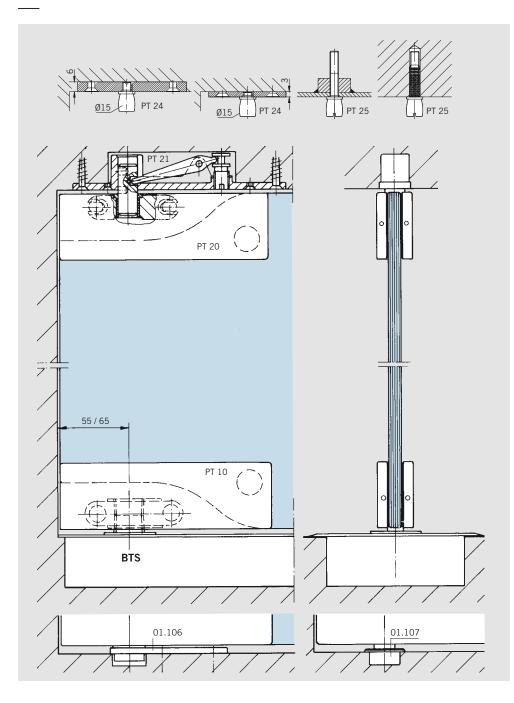


US 20, GK 50

Centre lock Art. No. 03.215, 03.345, 03.289, 03.290

and strike box to suit centre lock Art. No. 03.224

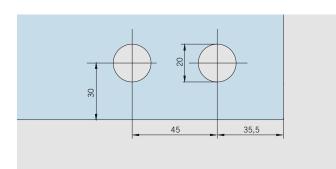
FIXING OF PIVOTS AND TOP CENTRES

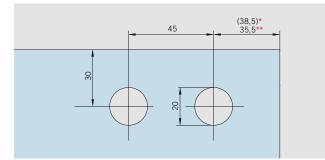


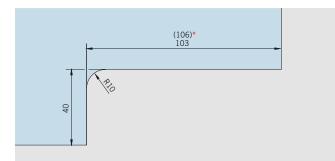
Fixing of top pivots and top centres for PT 20.

Fixing of floor springs, pivot bearings for PT 10.

GLASS PREPARATION







Bottom patch fitting

Art. No. 01.200, 01.201

Scale 1:2

Top patch fittings

Art. No. 01.210*

Scale 1:2

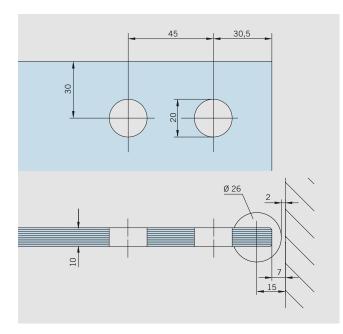
Overpanel patch fittings

Art. No. 01.220*

Scale 1 : 2

* When used in conjunction with pinch free bottom rail, with 18 mm pivot point

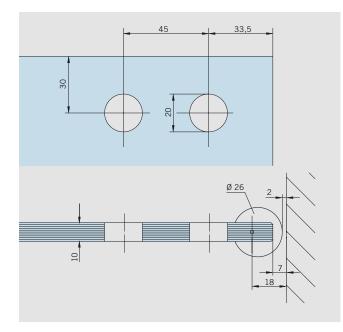
** Important information: If radiused edging strip is used, special glass preparation is necessary. (see page 41).



Top and bottom patch fittings

Art. No. 01.200, 01.201 and 01.210, in conjunction with radiused edge strip Art. No. 01.021.001.00

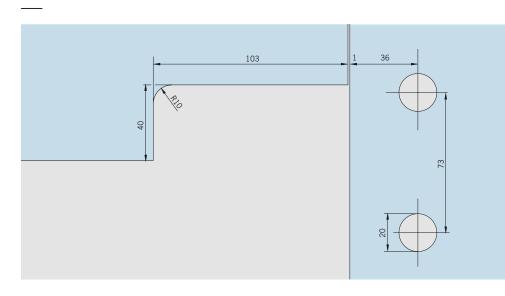
Scale 1 : 2



Top patch fitting

Art. No. 01.210 in conjunction with bottom rail and radiused edge strip Art. No. 01.021.001.00

OVERPANEL AND SIDELIGHT



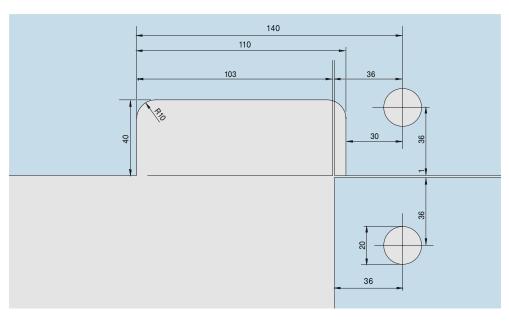
Divided overpanel

Art. No. 01.240, 01.245

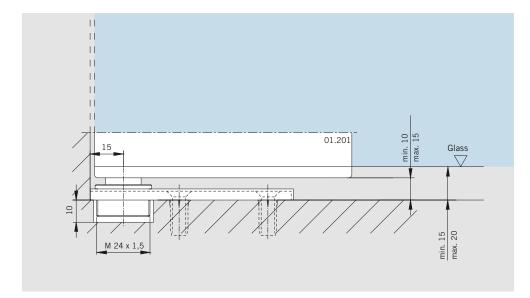
Scale 1:2

Undivided overpanel

Art. No. 01.240, 01.245



CONSTRUCTION DETAILS



Using the bottom patch on pivot bearing with cover plate (Art. No. 01.201) the air gap between floor and glass is 15–20 mm (by height adjustability). To reduce the air gap to 10 mm: Embed base plate into the floor.